

OUR CAPABILITIES

LASER CUTTING

CL 940 Cincinnati 4000W Fiber & CL840 Cincinnati 4000W CO2

- 80" x 160" Sheet Size
- 3/4" Mild Steel
- 1/2" Stainless Steel
- 1/4" Aluminum



TUBE LASER

Mazak 4000 Watt Fabri Gear 300

- Max Round Diameter 11.8"
- Max Square Tube 8"
- 22' Lengths
- 5/8" Mild Steel
- 1/2" Stainless Steel
- 1/4" Aluminum



ROBOTIC WELDING

Vectis UR-10E Cobot Welding System

- 50" Reach
- Equipped with Fronius 320i MIG Welder



PLATE ROLLING

Faccin 4 Roll Plate Roller

- 80" Max Width
- 3/8" Max Thickness
- Prebend
- Cones



MACHINING

Hass VF4, VF10, SL30T

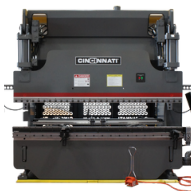
- Max Travel 120" X, 28" Y, 20" Z
- CNC Lathe with Bar-Feed



PRESS BRAKE

Cincinnati 90-Ton Proform, 175-Ton Autoform, 350-Ton Proform

- 14' Max Length
- 22" Max Stroke
- 1/2" Max Thickness at 12' Length



PAINT BOOTH

Indoor Paint Booth

- 30' L x 16' W x 14' H
- Door clearance is 12' H x 14' W



PUNCHING

Trupunch 5000 and Trupunch 3000

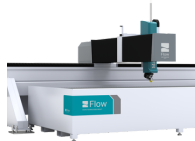
- 60" Deep
- 120" Long without Reposition
- Unlimited Reposition Length
- 22 Ton Max Punching Force
- 5/16" Max Sheet Thickness



WATER JET

FLOW Mach 100

- Max 72" x 144" Sheet Size
- 3-1/2" Mild Steel
- Pivot and Bevel Cutting
- Other Material Types Available



CERTIFIED WELDING

Fronius TPS MIG & Miller Dynasty TIG Machines

- CWI on Staff
- AWS D1.1, D1.2, D1.3, D1.6, D9.1, D15.1



TUBE BENDING

Ercolina EB76

- 3-Axis
- Mandrel Bending
- 3" Max Diameter



SAWING

Marvel 380A

- Programmable Control
- Auto Indexing
- 60 Degree Miter Cuts
- Up to 15" Round



IRONWORKER

Spartan IW66D

- Five Stations: Punch, Flat Bar Shear, Angle Shear, Rod Shear, Notching
- Special Tooling (Single and Multiple V Bending)



TRAILER

8' x 25' Alum Deckover Trailer

- Weight capacity of 11,300 lbs.
- Ramps

